IN THE CLAIMS

Kindly amend the claims as follows:

- 1. (Currently Amended) A method for manufacturing a laminate comprising the steps of:
 - providing at least one continuous process foil;
 - depositing a continuous, substantially non-polymeric semi-manufactured product band adjacent to the process foil;
 - sealing the semi-manufactured product band with respect to the process foils by gluing said semi-manufactured product band <u>directly</u> to said process foils;
 - depositing a hardenable synthetics to the semi-manufactured product band; and
 - hardening the synthetics, while providing a bonding between the synthetics and the semi-manufactured product band.
- (Previously Amended) A method according to claim 1, further comprising the step of depositing a second continuous process foil on the hardenable synthetics.
- (Previously Amended) A method according to claim 1, further comprising the step of introducing reinforcement material into the hardenable synthetics.
- (Previously Amended) A method according to one of the preceding claims, further comprising the step of calendering by means of a calender, especially preferably immediately prior to the hardening step.
- (Previously Amended) A method according to claim 1, wherein the space between the process foils and/or one process foil and the semi-manufactured product band is evacuated.
- Canceled.
- Canceled.
- 8. (Currently Amended) A method according to claim 1, characterized in that wherein

the semi-manufactured product band, is practically not permeable with respect to the hardenable synthetics.

(Currently Amended) A method according to claim 1, eharacterized in that wherein
the semi-manufactured product band is a metal band, especially a coated metal band
and/or a surface treated metal band.

10-30. Canceled.

- 31. (Currently Amended) A method according to claim 1 wherein said step of sealing the semi-manufactured product band with respect to the process foils by gluing said semi-manufactured product band <u>directly</u> to said process foils comprises the step of dispensing gluing tape as an intermediate layer between the semi-manufactured product band and the process foil.
- 32. (Previously Presented) A method according to claim 1 wherein said step of sealing the semi-manufactured product band with respect to the process foils by gluing said semimanufactured product band <u>directly</u> to said process foils comprises the step of depositing fluid glue between the semi-manufactured product band and the process foil